

NPA NEW PRODUCT ANNOUNCEMENT

Swiss Tooling System

- Threading
- Turning
- Back Turning
- Parting
- Premium coatings
- Chip control geometry
- RH and LH configurations



Holder sizes ranging from:

10mm - 25mm

FLOSWISS

SWISS TOOLING
THREADING
TFT_R

Design for Swiss machines

Description	EDP Code	SH	Min	Max	d	h	f	l
TFT10000F	TFT10000F	RH	0.02 (0.52)	0.04 (1.00)	0.315 (8.000)	0.156 (3.97)	0.004 (0.10)	10
TFT20000F	TFT20000F	RH	0.02 (0.52)	0.04 (1.00)	0.315 (8.000)	0.156 (3.97)	0.004 (0.10)	20
TFT30000F	TFT30000F	RH	0.02 (0.52)	0.04 (1.00)	0.315 (8.000)	0.156 (3.97)	0.004 (0.10)	30

For all the options see the complete product catalog. Recommended grade and speed conditions.

EXTERNAL HOLDER
THREADING, GROOVING
TFHBR/L

Design for Swiss machines

Description	EDP Code	Insert	A	B	C	D	F	Insert Name
TFHBR10000-C	TFHBR10000	RH	3.302 (143.0)	0.300 (10.0)	4.501 (125.0)	0.203 (8.10)	0.224 (8.7)	CS18-404
TFHBR10200-C	TFHBR10200	LH	3.302 (143.0)	0.300 (10.0)	4.501 (125.0)	0.203 (8.10)	0.224 (8.7)	CS18-404
TFHBR12100-C	TFHBR12100	RH	0.472 (12.0)	0.472 (12.0)	4.501 (125.0)	0.203 (8.10)	0.300 (7.0)	CS18-404
TFHBR12200-C	TFHBR12200	LH	0.472 (12.0)	0.472 (12.0)	4.501 (125.0)	0.203 (8.10)	0.300 (7.0)	CS18-404
TFHBR15100-C	TFHBR15100	RH	0.529 (16.0)	0.529 (16.0)	4.501 (125.0)	0.251 (6.40)	0.401 (11.7)	CS18-404
TFHBR15200-C	TFHBR15200	LH	0.529 (16.0)	0.529 (16.0)	4.501 (125.0)	0.251 (6.40)	0.401 (11.7)	CS18-404
TFHBR20000-C	TFHBR20000	RH	0.787 (20.0)	0.787 (20.0)	4.501 (125.0)	0.251 (6.40)	0.618 (15.7)	CS18-404
TFHBR20200-C	TFHBR20200	LH	0.787 (20.0)	0.787 (20.0)	4.501 (125.0)	0.251 (6.40)	0.618 (15.7)	CS18-404
TFHBR25000-C	TFHBR25000	RH	0.984 (25.0)	0.984 (25.0)	4.501 (125.0)	0.251 (6.40)	0.815 (20.7)	CS18-404
TFHBR25200-C	TFHBR25200	LH	0.984 (25.0)	0.984 (25.0)	4.501 (125.0)	0.251 (6.40)	0.815 (20.7)	CS18-404

See the complete offering in the new Swiss Tooling catalog or online at www.toolflo.com